# General Specifications

## Model NTPC013 Interlock Status Monitoring

## **E**xaquantum

## SSJ40B40-01EN

## PROBLEM

Interlocks are designed to prevent certain production processes from starting or stopping and need to be addressed to avoid production slowdowns and stoppages. Interlocks are triggered but the causes or conditions are difficult to identify. Operators want to resolve these conditions quickly but lack access to accurate, reliable and up-to-date information.

Interlock graphics assist operators in determining these conditions, but these are difficult to maintain and update in line with changing plant conditions. There are often a huge number of documents and graphics that need to be managed and without in-built navigation and logic, this is a difficult process to control.

## SOLUTION

Interlock Status Monitoring (hereafter referred to as 'ISM') is an application that provides a complete view of all Interlocks, Initiators and Actions in a single web page. It is integrated with DCS Human Interface Screens (HIS) providing quick access to interlock information with logical steps that helps to keep the plant operating.

Presenting a consistent view of interlock data via an intuitive user display using smart navigation and the in-built relationship of Interlocks, Initiators and Actions. This replaces the need for any graphic screens to be managed and maintained. Operators are more confident in the information being presented to them as data can be updated and aligned to the control system.

## BENEFITS

- Improve plant operations with rapid and reliable access to process data and interlocks in a unified environment
- Address production delays determined by hard to find interlock dependencies
- Quickly search through the areas requiring investigation and speed up the resolution of interlock conditions
- Identification of problem areas that assist operators in the resolution of operational issues
- Reduced use of DCS graphics, saving time and freeing up resources
- Single monitoring interface for all interlocks (DCS, PLCs, third party) that reduces risk and improves plant safety

## KEY FEATURES

- Direct access from CENTUM HIS with immediate filtered access to the relevant interlock information
- Easy to identify active interlocks
- Filter by Plant, Area, Interlock, Initiator and/or Device Tag
- Hyperlinks to drill down through the interlock hierarchy
- Operators can mark important areas or equipment
- Configurable colored data to aid operators
- Interlock configuration via Excel bulk import and export
- Editable web page updated with changing conditions
- Audit Trail of all interlock changes in ISM

Interlock	S												+ New -
Plant		Area		Int	erlock		Ini	tiator		Device Ta	ıg		
Plant 1		UNIT A		A	11		A	All		All			
nterlocks			Initiators							Actions			
Interlock		Status	Inititator	Interlock	Value	Trip Value	Delay (sec	First Out	Bypass	Device Tag	Interlock	Current Status	Trip Action
A-100		On	IT-100 🗢	A-100	Close	Close	22	No	On	DT-100	A-100	Open	Lorem ipsum dolor sit
A-101		Off	IT-101 @	A-100	55.00	> 55	83	Yes	On	DT-101	A-100	Closed	Duis vel sodales loren
A-102		On	IT-102 ©	A-101	Open	Close	30	No	Off	DT-102 @	A-101	Open	Maecenas molestie d
A-103		Off	IT-103 @	A-101	49.00	> 49	44	No	Off	DT-103 @	A-101	Open	Nulla euismod velit et
A-104		Off	IT-104 ©	A-102	Open	Close	34	No	Off	DT-104 🔍	A-102	Open	Sed condimentum
A-105		Off	IT-105 ©	A-102	37.00	> 37	81	No	Off	DT-105 🗢	A-102	Open	Quisque magna ante
A-106		Off	IT-106 🤍	A-103	Open	Close	65	No	Off	DT-106	A-103	Closed	Aliquam erat volutpat
A-107		Off	IT-107 ©	A-103	99.00	> 99	58	No	Off	DT-107 ©	A-103	Closed	Vivamus vehicula laci
A-108		Off	IT-108 🦈	A-104	Close	Close	28	Yes	OII	DT-108 🔍	A-104	Open	Lorem ipsum dolor sit
A-109		Bad	IT-109 🌑	A-104	20.00	< 20	58	No	Off	DT-109 @	A-104	Open	Duis vel sodales lorer
A-110		Off	IT-110 🔍	A-105	Open	Close	91	No	Off	DT-110 🔍	A-105	Open	Maecenas molestie d
			IT-111 🔍	A-105	85.00	> 85	25	No	Off	DT-111 🔍	A-105	Open	Nulla euismod velit et
			IT-112 @	A-106	Open	Close	70	No	Off	DT-112 @	A-106	Closed	Sed condimentum
			IT-113 🔍	A-106	27.00	> 27	25	No	Off	DT-113 🔍	A-106	Open	Quisque magna ante
			IT-114 @	A-107	Open	Close	22	No	Off	DT-114 @	A-107	Open	Aliquam erat volutpat

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Yokogawa Electric Corporation 2-9-32, Nakacho, Musashino-shi, Tokyo, 180-8750 Japan Tel: 81-422-52-6375 Fax: 81-442-52-5994 SSJ40B40-01EN ©Copyright Apr. 2016(YK) 3<sup>nd</sup> Edition Jan. 18, 2019(YK)

## CAPABILITIES

#### **DCS Integration**

Direct access from a HIS to a pre-filtered view of interlocks data via a URL link, so accessible directly from the control room or via Internet Explorer.

#### **User Interface**

Live update of interlock related data displayed in the Web User Interface. The web page shows information about all Interlocks, Initiators, and Actions configured in the system.

- The interlocks list shows the Name and Status of each interlock
- The initiators list shows the Status, associated Interlock, Valve, Trip Value, Delay, First Out and Bypass of the Initiator

#### **Filtering Data**

Page Filters contain a series of autocomplete lists to allow the Interlocks, Initiators, and Actions lists to be filtered by:

- Plant/Area
- Interlock Name
- Initiator Tag
- Device Tag

Filter boxes allow the list to be filtered based on what is typed and selecting an item from the list will filter the page.

#### **Details Dialogue**

Interlock, Initiator and Action details are accessible via a single click.

Interlock		Statue
Interiock		อเลเนร
A-100	۲	Off

Interlock D	etail	×
Name	A-100	
Description	Plant 1   UNIT A   Interlock - A-100	
Initiators	IT-100, IT-101	
Actions	DT-100, DT-101	
Edit Delete	1	Close

#### **Coloring of Data**

Data in the Interlocks, Initiators, and Actions Lists is highlighted based on the importance of the information displayed. Rows in the Interlock, Initiator and Action Lists are colored to show the highest importance of the data displayed The data of high importance is highlighted in ISM and typically shows:

- An error related to the attribute being highlighted e.g. reading the value of a Tag in Exaquantum
- The Status of an interlock when the Status Value is equal to an important value in the Status Tag Values configuration attribute e.g. Active
- The Value of an Initiator when it has tripped
- The First Out of an Initiator when the First Out Value is equal to an important value in the First Out Tag Values configuration attribute e.g. Yes
- The Bypass of an Initiator when the Bypass Value is equal to an important value in the Bypass Tag Values configuration attribute e.g. On
- The Status of an Action when the Status Value is equal to an important value in the Device Status Tag Values configuration attribute e.g. Closed

Quality data can also be highlighted and typically shows:

- A value which is unknown for any reason e.g. during startup of the Interlock Monitor Service before a value has been read from Exaquantum
- A Tag Value which has a quality of Uncertain
- A Tag Value which has a quality of Bad

Interlocks	
Interlock	Status
A-100	Off
A-101	On
A-102	Off
A-103	Unknown
A-104	Off
A-105	On
A-106	Off
A-107	Off
A-108	Off
A-109	On
A-110	Bad
A-200	Off
A-201	Off
A-202	Off
A-203	Off
Previous	l of 7 Next

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## CONFIGURATION

Configuration tools to bulk load configuration data via Microsoft Excel or update the live system configuration through the user interface.

#### **User Interface Configuration**

Interlocks, Initiators and Actions can be added, updated and deleted by accessing the appropriate page from the menu on the main web page.

If the user interface is used to configure the system or modify it, then after work is complete it is advised to Export the configuration. This will provide an up to date configuration file, which can be used if any further filebased import is required.

#### **Configuration Import**

ISM provides the ability to import Interlock, Initiator and Action configuration from a Microsoft Excel spreadsheet.

#### **Configuration Export**

ISM provides the ability to export Interlock, Initiator and Action configuration to a Microsoft Excel spreadsheet. The export file details the current state of the configuration for a plant and/or area, including any changes made via the Interlock, Initiator or Action configuration pages.

The export contains the ISM identifiers for each item. The configuration details for these items can be amended and the file re-imported to change the configuration.



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#### **Configuration History**

The Configuration History page shows configuration jobs ordered from newest to oldest. The type, status and comment for the job are shown, along with details of the job creation. This page automatically refreshes every minute to show the latest job details. Once the job has been run, the status is then updated to Success or Failure and the configuration file can be downloaded.

## DEPLOYMENT

#### Greenfield

When interlocks are configured for the DCS this information will also be used to configure the ISM solution. The configuration of ISM is prepared in parallel with the interlock configuration of the DCS. This ensures all interlock dependencies are in both the DCS and the ISM application.

#### Brownfield

ISM needs to mirror the interlock configuration on the DCS. Interlock status signals from the DCS can be used to update ISM through an OPC DA connection. Interlocks status signals can be easily identified by using naming conventions and logic used in the DCS.

If the DCS engineering was done by Yokogawa, it is possible to run a search on all interlock triggers, identifying the naming conventions or logic, which would trigger an action in the DCS. Once all interlocks have been identified, this information can be applied and configured in ISM.

Emerson and Honeywell DCS systems have interlock blocks identified in the Tag descriptions, so the configuration requirement is relatively straightforward to apply to ISM.

### AUDIT TRAIL

ISM provides an audit trail of configuration changes made through the web user interface.

ISM records changes made to Interlocks, Initiators and Actions.

The Audit Trail page displays the following audit records:

- · The audit records in order from newest to oldest
- The date and time when the change was made
- Whether the entity was created, changed or deleted
- The user who made the change
- The entity that was changed and the properties of the entity before and after the change
- When there is a difference between the value of a property before and after a change
  - the value before the change is colored red
  - the value after the change is colored green

>	Date/Time	Action	User	Entity	Property	Betore	After				
>	25/04/2017 10:16:15	Deleted	Quantum User	Interlock	Expand to view property details						
<ul> <li>25/64/2017 10:</li> </ul>	25/04/2017 10:13:46	Changed	Quantum User	Interlock	10	6	5				
					Plant	Plant 35	Plant 35				
					Area	Analysis Bins	Analysis Dins				
					Name	IS-824	13-824				
					Description	IS-D-02 LOW PRESSURE SHUTDOWN	IS-D-02 HIGH PRESSURE SHUTDOWN				
					Status Tag	Root15-824_Status Value	Root15-824_Status.Value				
					Status Tag Values	0 = 017, 1 = 0n	0 = Off, 1 = On*				
>	25/04/2017 10:12:35	Created	Quantum User	Interlock		Expand to view property details					
>	05/03/2017 09:18:15	Deleted	Quantum User	Action		Expand to view property of	details				
>	05/03/2017 09:13:45	Changed	Quantum User	Action		Expand to view property of	defails				
>	05/03/2017 09:12:35	Cristed	Quantum User	Action		Expand to view property of	details				
>	25/02/2017 09:18:15	Deleted	Quantum User	Initiator		Expand to view property of	details				
>	25/02/2017 09:13:45	Changed	Quantum User	Initiator	Expand to view property details						
>	25/02/2017 09:12:35	Created	Quantum User	Initiator	Expand to view property defails						
>	01/02/2017 09:16:15	Deleted	Quantum User	Initiator		Expand to view property details					
>	01/02/2017 09:13:45	Changed	Quantum User	Initiator		Expand to view property of	defails				
>	01/02/2017 09:12:35	Created	Quantum User	Initiator		Expand to view property of	details				